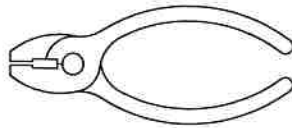


METAL FRAMED FULL VISION SHOWCASE

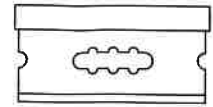
RECOMMENDED TOOLS FOR ASSEMBLY



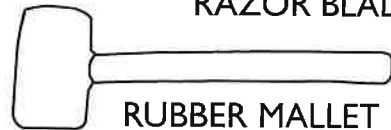
PHILLIPS SCREW DRIVER



PAIR OF PLIERS

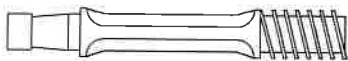


RAZOR BLADE

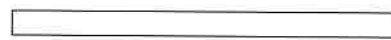


RUBBER Mallet

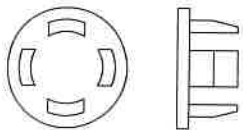
HARDWARE AND MISC. INCLUDED: (PACKAGED IN A BAG)



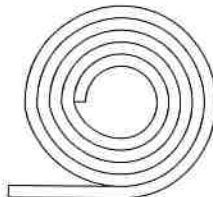
CAM LOCK PINS-1 3/4" L



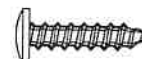
BLACK FOAM BLOCKS



DOWNTUBE HOLE CAP



FOAM TAPE STRIPS



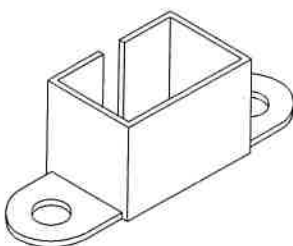
PAN HEAD SCREWS- 5/8" L



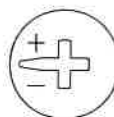
STEEL FLAT HEAD SCREWS-1 1/4" L



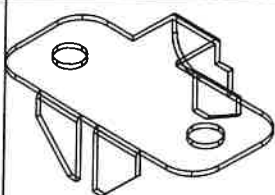
STEEL FLAT HEAD SCREWS
1" L



STANDARD FOOTPIECE



3/4 CAM LOCK
CONNECTOR NUTS



12 EA. - SHELF CLIPS

**HARDWARE IS IN BAG
TO SEND TO CUSTOMER**

SHELF
BRACKETS



24 EA. RUBBER
CUSHIONS

METAL FRAMED FULL VISION SHOWCASE

BUILDING THE BOTTOM BASE AND SUPPORT

STEP 1:

Screw 1-3/4" cam lock pin into holes on the bottom base panel, finished panel will appear as DIAGRAM 1

BOTTOM BASE PANEL



DIAGRAM 1

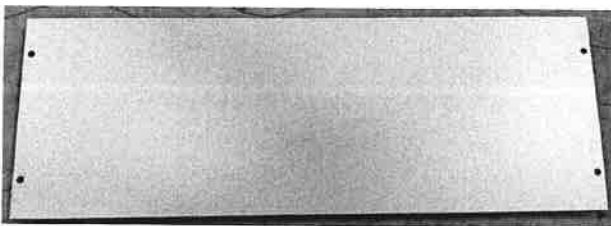
STEP 2:

Screw 1-3/4" cam lock pins into holes on the (2) large and (2) small side panels

(2) SMALL SIDE PANELS

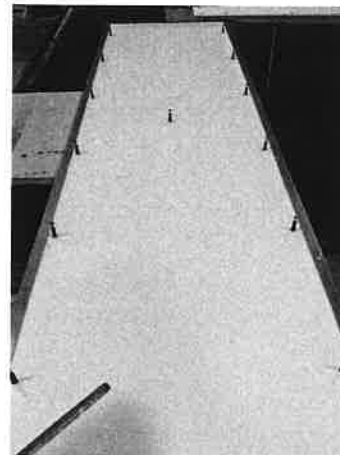
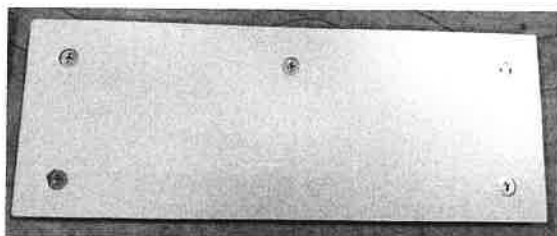


(2) LARGE SIDE PANELS



(1) SUPPORT PANEL

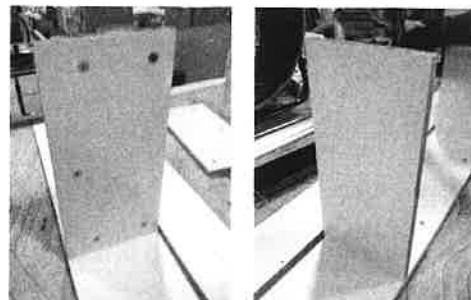
**NOTE SUPPORT HAS 3/4" CAM LOCK IN PANEL



STEP 3:

Place support on center cam on bottom back base panel, support panel must be facing as shown in DIAGRAM 2

DIAGRAM 2



METAL FRAMED FULL VISION SHOWCASE

BUILDING THE BOTTOM BASE AND SUPPORT (CONT'D)

STEP 4:

Place bottom front base panel on other side of support panel, will look like DIAGRAM 1

DIAGRAM 1

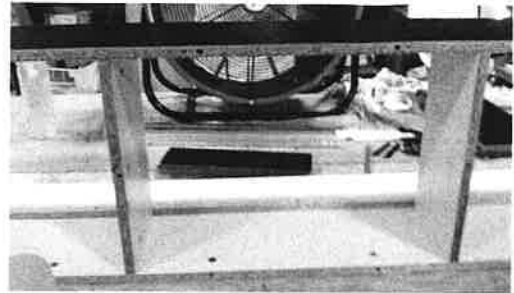
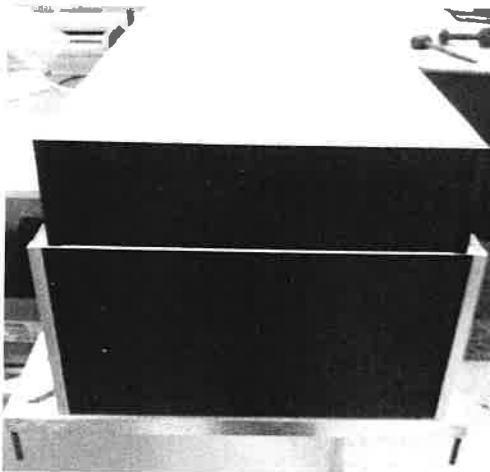


DIAGRAM 2

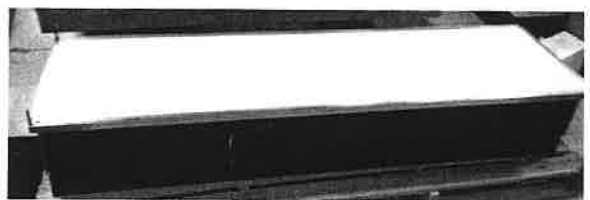


STEP 5:

Attach small side panel to small side of base and large side panel to large side of base, as shown in DIAGRAM 2, also please use rubber mallet to attach end caps to corner of small and large side corner as shown

STEP 6:

Next flip the entire base and bottom of the showcase, so that the corner pegs are facing upwards as shown in DIAGRAM 3



METAL FRAMED FULL VISION SHOWCASE

ATTACHING SIDE FRAMES AND INSTALLING GLASS PANELS

STEP 7:

Insert black foam block into sides and front grooves of the case, shown in DIAGRAM 1, next with the red arrow on the frame pointing downward as in DIAGRAM 2, slide the side frames onto the pegs on the bottom base, review pictures below to ensure the frames are on the correct way, the showcase will look like DIAGRAM 3 when completed

DIAGRAM 1



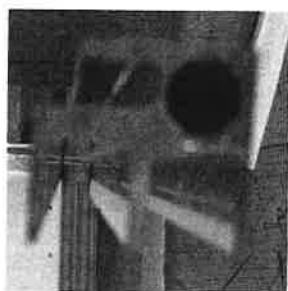
DIAGRAM 2



DIAGRAM 3



**BACK OF CASE
WITH TRACK**



FRONT OF CASE



STEP 8:

Insert glass side panels into grooves on side frames, then insert front glass panel into grooves on front side frames, see images below



METAL FRAMED FULL VISION SHOWCASE

INSTALLING FOOTPIECES AND SHELF STANDARDS

DIAGRAM 1

STEP 9:

Insert pegs on top frame facing downward into holes on the side frames, then tighten the top frame and the base together using 3/8" screws, two at the top of the side frames and two at the bottom as pictured in DIAGRAM 1



STEP 10:

Screw in the 3 standard footpieces into bottom base with 5/8 pan head screw, see DIAGRAM 2, place 3 shelf standards into footpieces and attach each shelf standard at the back top of the frame using 1" screw, then place standard cap on top of standard and attach to back of frame as shown in DIAGRAM 3

DIAGRAM 2

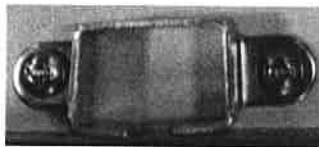
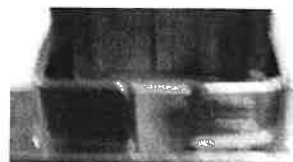


DIAGRAM 3



BEFORE



AFTER



STEP 11:

Using pliers bend back tabs of middle footpiece inwards to help hold standard in place, see before and after images

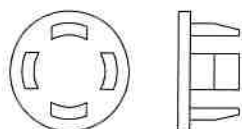
METAL FRAMED FULL VISION SHOWCASE

INSTALLING GLASS TOP AND BACK DOORS

STEP 12:

Place the foam tape strips to the inside of the top frame to allow upper glass to be install next to lipped edge of the top frame as shown in DIAGRAM 1, then place downtube hole with plastic cap in front corner of case (see DIAGRAM 2)

DIAGRAM 2



DOWNTUBE HOLE CAP

Step 14:

Install sliding door panels by lifting door up into top track then dropping down into bottom track. **(MAKE SURE THAT THE DOOR WITH THE DOOR PULL ON THE LEFT GOES NEXT TO LEFT END AND THE RIGHT GOES TO RIGHT, ALSO MAKE SURE EACH DOOR IS IN A SEPARATE TRACK GROOVE, PLACE LEFT DOOR IN THE BACK GROOVE OF THE TRACK AND THE RIGHT DOOR IN THE FRONT GROOVE)**

DIAGRAM 1



STEP 13:

Tape hardware bags containing shelf brackets, shelf clips and rubber bumpers around middle shelf standard



DIAGRAM 3

